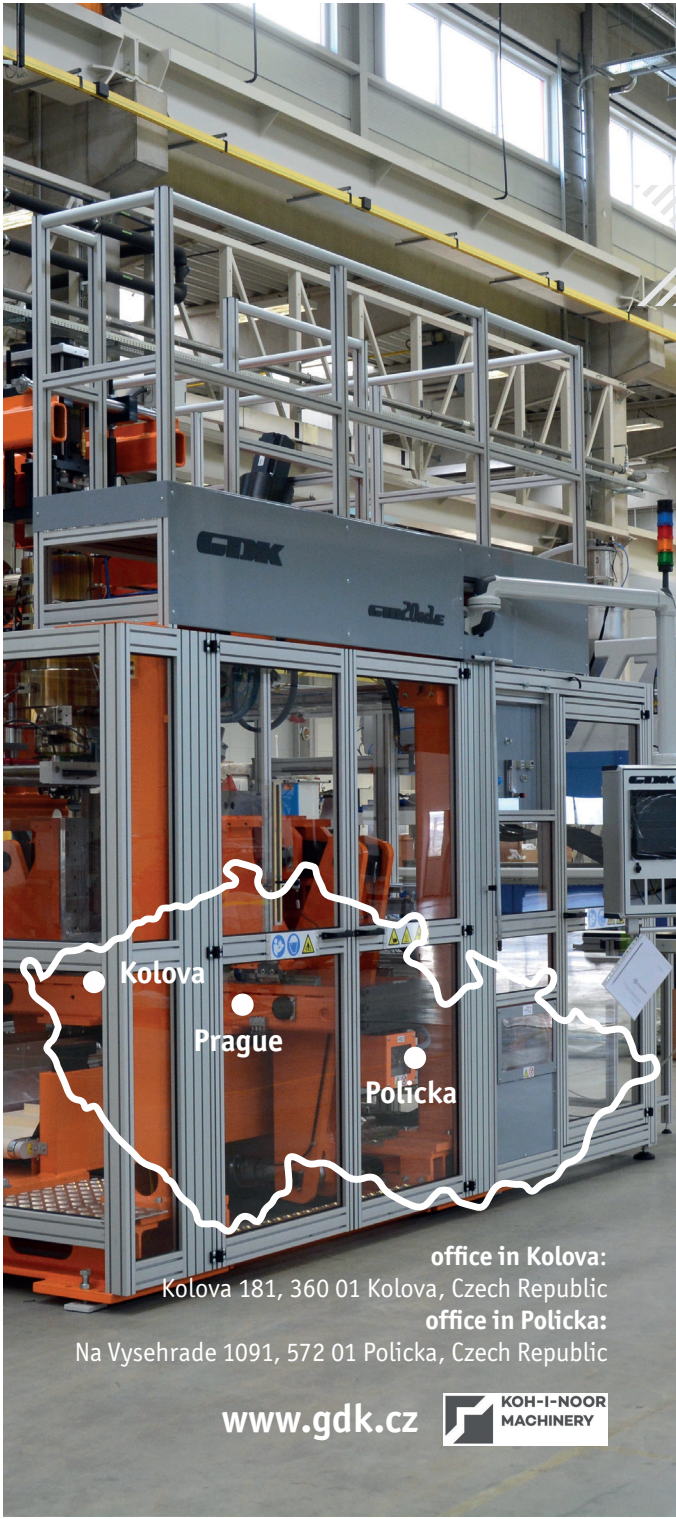




office in Kolova:
Kolova 181, 360 01 Kolova, Czech Republic
office in Policka:
Na Vysehrade 1091, 572 01 Policka, Czech Republic

www.gdk.cz

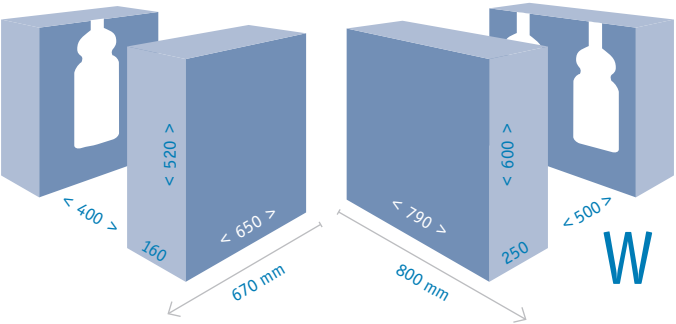


GDM20K

Extrusion blow moulding machines

Clamping force: 240 kN
Product volumes: 0,4—20,0 l
Shuttle stroke: 670 mm/ 800 (W)

Mould dimensions (mm)



	Cavities	2	3	4	5	6	7	8
Standard center distance		260	170	125	100	90	—	—
Standard center distance W		350	230	170	135	115	95	85

Extruder information	Single station machine	Double station machine
Screw diameter	80 mm	100 mm
Extruder drive output	55 kW	115 kW
Extruder output HD-PE	140 kg/h	270 kg/h

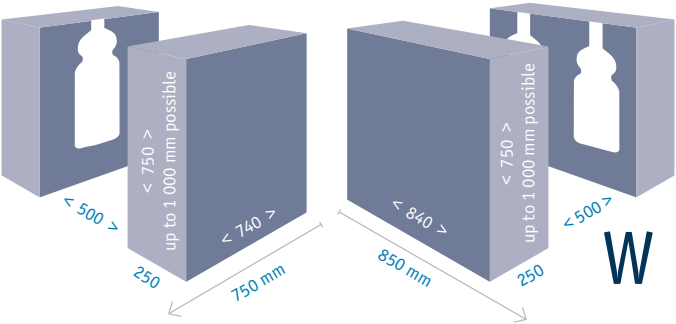
General information	Single station machine	Double station machine
Width	3 200 mm	4 350 mm
Length	5 400 mm	6 000 mm
Height	3 350 mm	3 350 mm
Weight	16 300 kg	19 200 kg

GDM30K

Extrusion blow moulding machines

Clamping force: 300 kN
Product volumes: 0,6—30,0 l
Shuttle stroke: 750 mm/ 850 (W)

Mould dimensions (mm)



	Cavities	2	3	4	5	6	7	8
Standard center distance		300	200	150	120	100	—	—
Standard center distance W		370	300	190	150	125	100	90

Extruder information	Single station machine	Double station machine
Screw diameter	100 mm	120 mm
Extruder drive output	115 kW	120 kW
Extruder output HD-PE	270 kg/h	380 kg/h

General information	Single station machine	Double station machine
Width	4 350 mm	4 450 mm
Length	6 800 mm	6 800 mm
Height	3 700 mm	3 700 mm
Weight	19 500 kg	23 000 kg

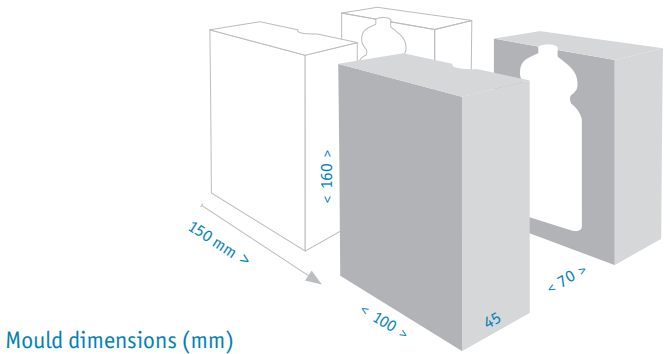


GDK
Blow Moulding Machines
Custom Made!

gm250

Extrusion blow moulding machines

Clamping force: 12 kN
Product volumes: 0 — 0,35 l
Shuttle stroke: 150 mm



Mould dimensions (mm)

2 Cavities	
Standard center distance	50 mm

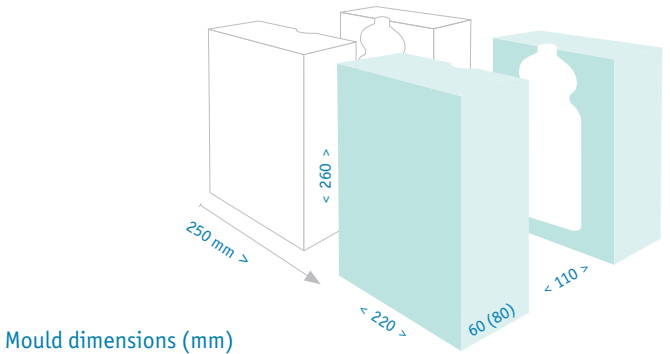
Extruder information	Single station machine	Double station machine
Screw diameter	25 mm	32 mm
Extruder drive output	4 kW	7,5 kW
Extruder output HD-PE	7 kg/h	14 kg/h

General information	Single station machine	Double station machine
Width	900 mm	1 400 mm
Length	1 700 mm	2 200 mm
Height	2 100 mm	2 100 mm
Weight	800 kg	1 500 kg

gm750

Extrusion blow moulding machines

Clamping force: 30 kN
Product volumes: 0—1,5 l
Shuttle stroke: 250 mm



Mould dimensions (mm)

	2 Cavities	3 Cavities
Standard center distance	90 mm	70 mm

Extruder information	Single station machine	Double station machine
Screw diameter	32 mm	40 mm
Extruder drive output	7,5 kW	11 kW
Extruder output HD-PE	14 kg/h	28 kg/h

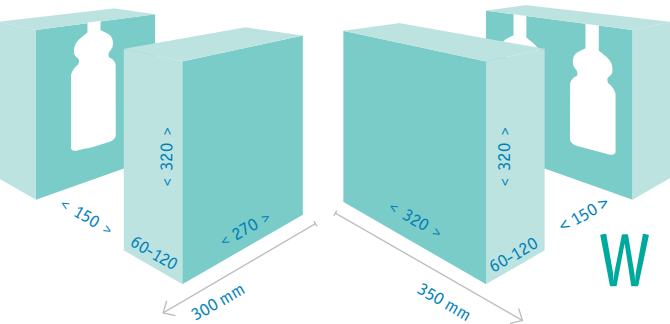
General information	Single station machine	Double station machine
Width	1 200 mm	2 000 mm
Length	2 400 mm	2 700 mm
Height	2 900 mm	2 900 mm
Weight	1 000 kg	1 700 kg

gm2000

Extrusion blow moulding machines

Clamping force: 60 kN
Product volumes: 0,3—3,0 l
Shuttle stroke: 300 mm / 350 mm (W)

Mould dimensions (mm)



	2 Cavities	3 Cavities	4 Cavities
Standard center distance	100 mm	70 mm	-
Standard center distance W	130 mm	100 mm	70 mm

Extruder information	Single station machine	Double station machine
Screw diameter	45 mm	60 mm
Extruder drive output	15 kW	22 kW
Extruder output HD-PE	37 kg/h	70 kg/h

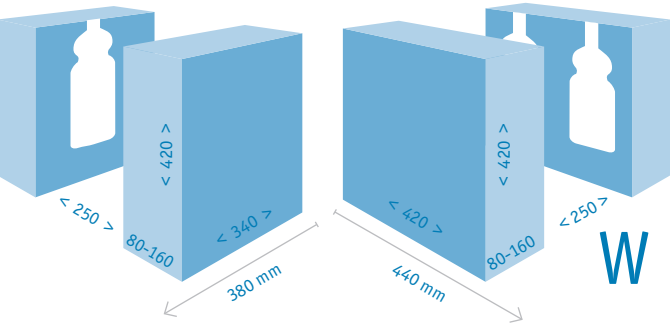
General information	Single station machine	Double station machine
Width	1 600 mm	2 500 mm
Length	3 000 mm	3 800 mm
Height	2 900 mm	2 900 mm
Weight	2 700 kg	4 000 kg

gm5000

Extrusion blow moulding machines

Clamping force: 130 kN
Product volumes: 0,2—10,0 l
Shuttle stroke: 380 mm / 440 mm (W)

Mould dimensions (mm)



	2 Cavities	3 Cavities	4 Cavities	5 Cavities
Standard center distance	130	110 mm	70 mm	-
Standard center distance W	180	125 mm	100 mm	70 mm

Extruder information	Single station machine	Double station machine
Screw diameter	60 mm	80 mm
Extruder drive output	22 kW	55 kW
Extruder output HD-PE	70 kg/h	140 kg/h

General information	Single station machine	Double station machine
Width	2 000 mm	3 200 mm
Length	4 000 mm	4 900 mm
Height	3 200 mm	3 200 mm
Weight	4 600 kg	7 000 kg